



**INDUSTRIES INC.**

*Home of Mr. Pickup® Truck and SUV Accessories*

**2007 CHEVY 2500 “NEW  
BODY STYLE” 1- PIECE  
Installation sheet  
CG602W-07HDX**



Fig 1.



Fig 2. Driver's side

**Parts List:**

- (1) Grille Guard Assembly
- (2) Top Mounting Brackets
- (2) Bottom Brackets
- (2) 7/16" x 1" bolts, (4) Flat Washers, (2) Lock Nuts
- (2) 1/2" x 1 1/4" bolts, (4) Flat Washers, (2) Lock Nuts



Fig 3 Driver's side Top Bracket

**Installation Procedure:**

1. Remove the plastic grille shroud and the front grille as shown in fig. 1. You must remove the (4) 10mm bolts and the (6) snap fittings in order to remove the grille.
2. Install the Top Mounting Brackets – Remove the frame mounting bumper bolts using a 21mm socket. Use the same bolts and install the top mounting brackets as shown in Figures 2 and 3.

**NOTE: Leave the hardware loose at this time to allow for adjustments in the Grille Guard Assembly.**

**NOTE: The DRIVER's side is shown in the figures 2 and 3.**

3. Install the Bottom Brackets - Temporarily remove the Tow Hooks and the frame horn mounting nuts shown in fig 4. Slide the bottom bracket in place and re-install the Tow Hook using the existing hardware as shown in fig 5.

**NOTE: Leave the hardware loose at this time to allow for adjustments in the Grille Guard Assembly.**

4. Using a second person, secure the Grille Guard to the brackets. The brackets should be installed on the “outside” of the Grille Guard as shown in Fig 6 & 7. Secure the Top Mounting bracket to the Grille Guard using the 7/16's hardware; use the 1/2" hardware for the bottom brackets. Leave the hardware loose at this time to allow for adjustments in the Grille Guard Assembly.

**NOTE: You may have to provide some alignment relief by trimming the plastic below the Tow Hook opening.**

5. Align the Grille Guard and tighten up all hardware, starting with the Top Brackets first.

**Continue to the back.....**



Fig 4 Pass side Tow Hook Bolts and Frame Horn Nuts



Fig 5 - Pass side



Fig 6 Pass. Bottom Bracket



Fig 7 Pass. Top Bracket

## Installation Procedure Continued:

6. With the Grille Guard secured, re-install the grille insert and the plastic shroud as shown in Fig 8 & 9.

**NOTE: MAKE SURE ALL HARDWARE IS TIGHT BEFORE DRIVING THE VEHICLE!**



Fig 8 Re-install Grille Insert



Fig 9 Shroud Install



2007 Chevy 2500 “New Body Style” - One Piece Welded

### **Warranty Statement**

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