



INDUSTRIES INC.

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**2008 FORD SUPERDUTY
FG602W-08HD**

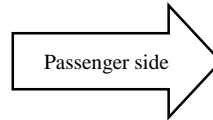


Fig 1, Stiffener Brackets.

Parts List:

- (1) Grille Guard Assembly (2) Stiffener brackets (DR & PASS)
- (4) Black 1/2" x 2" bolts (4) Black Flat Washers
- (2) 1/2"x1 1/2" bolts (8) 1/2" Flat Washers (6) Lock Washers
- (6) 1/2" Nuts

Installation Procedure:

1. **INSTALL THE STIFFENER BRACKETS FIRST, (SEE FIG 1,2 & 3)!!!!!!** The stiffener bracket attaches the bumper and the Grille Guard to the frame, this **MUST** be done or the Grille Guard will not be very strong!
2. Remove the Tow hook bolts and nut plates as shown in Fig 2. Attach the Stiffener bracket to the frame as shown in Fig 3. using 1/2"x 1 1/2" hardware provided. Note that the two slotted holes in the Stiffener bracket should be aligned with the Tow hook bolt holes. Leave the hardware finger tight at this time to allow for adjustments.
3. To install the Grille Guard, align the Grille Guard with the Tow Hook Bolt holes, see Fig 4. Using the "Black" 1/2"x2" bolts and flat washers attach the Grill Guard to the truck and Stiffener bracket as shown in Fig. 4 & 5.
4. Once the Grille Guard is aligned on the truck, tighten all hardware.



Fig 2. PASSENGER SIDE

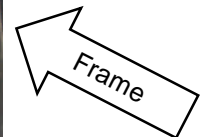


Fig 3. Close up of Driver's side Stiffener bracket attached to the frame



2008 FORD Superduty - One Piece Welded



Fig 4 Driver's side



Fig 5 Driver's side

WARNING: Installation of this product can change the form, fit and function of the truck. People using the product do so at their own risk.